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Preparation of birnessite-supported Pt nanoparticles and their application in catalytic oxidation of formaldehyde

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Abstract

Flaky and nanospherical birnessite and birnessite-supported Pt catalysts were successfully prepared and characterized by means of X-ray diffraction (XRD), transmission electron microscopy (TEM), energy dispersive spectroscopy (EDS) and N₂ adsorption-desorption. Effects of the birnessite morphology and Pt reduction method on the catalytic activity for the complete oxidation of formaldehyde (HCHO) were investigated. It was found that flaky birnessite exhibited higher catalytic activity than nanospherical birnessite. The promoting effect of Pt on the birnessite catalyst indicated that the reduction method of the Pt precursor greatly influenced the catalytic performance. Flaky birnessite-supported Pt nanoparticles reduced by KBH₄ showed the highest catalytic activity and could completely oxidize HCHO into CO₂ and H₂O at 50°C, whereas the sample reduced using H₂-plasma showed lower activity for HCHO oxidation. The differences in catalytic activity of these materials were jointly attributed to the effects of pore structure, surface active sites exposed to HCHO and the dispersion of Pt nanoparticles.

Key words: birnessite; manganese oxide; noble metals; formaldehyde oxidation

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Introduction

Formaldehyde (HCHO) mainly released from furnishings and decorating materials, is ranked second on the Chinese priority control list of toxic chemicals and is also regarded as one of the predominant indoor pollutants in airtight buildings. As is well known, long-term exposure to indoor air containing HCHO of concentration exceeding its safe limit may cause nasal tumors, respiratory tract irritation, eye membrane irritation and skin irritation (Shen et al., 2008). The World Health Organization also identified HCHO as a carcinogenic and teratogenic chemical. Thus, improving the indoor environment by removing HCHO at low, especially room temperature is of great importance and is attracting increasing attention by researchers. Various methods have been explored to reduce formaldehyde, including physical adsorption with porous materials such as activated carbons, some ceramic materials, zeolites, molecular sieves; chemical reaction with chemical reagents, such as potassium permanganate and organic amines; and catalytic oxidation with metal oxides, such as Ag₂O, PdO, CoO, MnO₂, CeO₂, Mn₃O₄. (Sekine, 2002; Jiao et al., 2006; Srisuda and Virote, 2008; Wen et al., 2011). Among these, physical absorption and chemical

reaction are effective for only a short period because of their limited removal capacities.

Heterogeneous catalytic oxidation is considered as one of the most promising technologies for HCHO removal because it can effectively convert HCHO into harmless CO₂ and H₂O at relatively low, even ambient temperature. Conventional catalysts for catalytic oxidation of HCHO are transition metal oxides (Fe₂O₃, MnO₂, CeO₂, and Co₃O₄) (Sekine, 2002), composite oxides (MnO_x-CeO₂, Zn₂SnO₄, MnO_x-SnO₂) (Tang et al., 2006; Wen et al., 2009; Ai et al., 2010), and supported noble metal (Pt, Pd, Rh and Au) catalysts (Zhang et al., 2006, 2009). Among them, the supported noble metal catalysts have been demonstrated to be most effective for HCHO oxidation because of their superior activity at relatively low temperatures. For instance, Álvarez-Galván et al. (2004) found that 0.4 wt.% Pd-Mn/Al₂O₃ with 18.2 wt.% manganese loading could reach complete HCHO combustion at about 90°C. Tang et al. (2006, 2008) investigated MnO_x-CeO₂-supported Ag and Pt catalysts for complete oxidation of HCHO, and found that Ag and Pt enhanced the effective activation of oxygen molecules on the support, which reduced the complete oxidation temperature to 100°C and ambient temperature, respectively. In addition, Zhang and He (2007) reported that TiO₂-supported Pt, with which HCHO could be completely oxidized into

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CO₂ and H₂O at ambient temperature, exhibited superior catalytic performance to TiO₂-supported Au, Rh and Pd. Zhang et al. (2009) also reported that three-dimensionally ordered microporous (3DOM) Au/CeO₂ catalysts with controlled pore sizes showed high catalytic activity with 100% HCHO conversion at 75°C. It should be noted that some transition metal oxides, such as manganese oxides, showed catalytic activities as high as or slightly higher than those of the supported noble metals for complete oxidation of HCHO (Imamura et al., 1994; Lahousse et al., 1998; Sekine and Nishimura, 2001). Our previous works revealed that cryptomelane and birnessite manganese oxides show significantly high catalytic activity, and can completely decompose HCHO into CO₂ and H₂O at very low temperatures (Chen et al., 2007; Tian et al., 2011).

Birnessite is a naturally-occurring manganese oxide, and is widely distributed in soils, sediments and ocean manganese nodules. It has a two-dimensional layered structure consisting of edge-shared MnO₆ octahedra with water molecules and alkali-metal cations in the interlayer region. The interlayer spacing is about 0.7 nm. Birnessite is a non-stoichiometric and poorly crystallized form of manganese dioxide with a general formula of A_xMnO_{2+y}(H₂O)_z, in which A represents an alkali cation (Feng et al., 2000). Because of its special physical and chemical properties, birnessite has attracted significant interest for potential applications such as adsorption (Peacock and Sherman, 2007; Chen and He, 2008), ion-exchange (Kim et al., 2007), battery electrodes (Nakayama et al., 2008), electrochemical materials (Yu et al., 2010), magnetic materials (Zhu et al., 2008), and catalysts (Rao et al., 2008; Atribak et al., 2010). It has been demonstrated that birnessite has high catalytic activity for N-demethylation oxidation and degradation of Methylene Blue (Zaied et al., 2011), acetone oxidation (Frías et al., 2007), and complete oxidation of HCHO (Chen et al., 2007). It is conceivable that the decoration of noble metal (such as Ag, Pt, Pd and Au) nanoparticles on birnessite would enhance its catalytic activity for HCHO oxidation. Some works have been carried out to modify birnessite for varied applications by doping different cations into the layer structure (Cai and Suib, 2001; Liu et al., 2011). To the best of our knowledge, however, birnessite-supported noble metal nanoparticles and their application as catalysts for HCHO oxidation have not yet been reported.

In the present study, novel birnessite catalysts were developed by loading with Pt nanoparticles. The effects of birnessite morphology and Pt reduction methods on their catalytic activities were investigated.

1 Experimental

1.1 Catalyst preparation

All chemicals were of analytical grade from Beijing Chemical Works, China and were used without further purification. Flaky and nanospherical birnessite were synthesized via a simple soft chemistry route at room temperature, which is also called “Baeyer test for unsaturation” (Chen

et al., 2007).

In a typical preparation of flaky birnessite (designed as Bir(F)), 6.0 g of KMnO₄ was dissolved in 400 mL of distilled water, and the mixture was rapidly stirred with a rotational speed of 1200 r/min for about 30 min. A total of 8.0 mL of oleic acid was added dropwise, and an emulsion was formed. After the emulsion was maintained at room temperature for 24 hr, a brown-black product was collected, and washed several times with distilled water and ethanol to remove the residual reactants. Finally, the product was dried at 60°C for 24 hr.

Preparation of nanospherical birnessite (designed as Bir(N)) was almost the same as that of flaky birnessite, except for the amounts of KMnO₄, distilled water and oleic acid used, which were 3.0 g, 200 mL and 4 mL, respectively, and the stirring speed of 2400 r/min.

Birnessite-supported 0.8 wt.% Pt catalysts were prepared by the impregnation method. Birnessite was immersed in an ethanol solution of H₂PtCl₆ for 4 hr. The excess ethanol was removed by drying at 60°C for 24 hr. The resultant sample was reduced by two different methods. (a) H₂-plasma reduction: the sample was spread evenly in a Petri dish, and treated in a Plasma Cleaner by H₂ plasma three times for 5 min each. The H₂ flow rate and plasma power were 100 mL/min and 160 W (800 V/200 mA), respectively. The catalyst obtained was designed as Pt/Bir-P. (b) KBH₄ reduction: the sample was added into 40 mL of ethanol under vigorous stirring at 0°C. Then aqueous KBH₄ was added dropwise till the mole ratio of KBH₄ and noble metal was 20:1. After stirring for 4 hr, the mixture was filtered, washed with distilled water and ethanol, and dried at 60°C for 24 hr. The catalyst thus obtained was labeled as Pt/Bir-B.

1.2 Catalyst characterization

X-ray diffraction (XRD) patterns of the samples were performed on a Bruker D8 Focus X-ray diffractometer using Cu K α radiation (40 mA, 40 kV). The data were collected at a scanning rate of 0.1 sec/step over a 2 θ range from 10–80°. Transmission electron microscopy (TEM) and energy dispersive spectroscopy (EDS) measurements were recorded on a JEOL JEM-2100F transmission electron microscope. A typical TEM specimen was prepared by ultrasonically suspending catalyst powder in ethanol followed by adding several droplets of the suspension onto a carbon-coated Cu-grid. N₂ adsorption-desorption measurements were performed at 77 K using a Quadrasorb SI automated surface area and pore size analyzer. The as-prepared products were first dried at 100°C before analysis. Specific surface areas were calculated by the Brunauer-Emmett-Teller (BET) method and the average pore sizes were estimated from the adsorption branch of the isotherm by the Barrett-Joyner-Halenda (BJH) formula.

1.3 Catalytic activity measurements

Catalytic activities of all the samples for HCHO oxidation were measured in a fixed-bed reactor under atmospheric pressure. The catalyst (100 mg, 40–60 mesh) was loaded in a quartz tube reactor with a diameter of 4 mm. Gaseous

HCHO was generated by passing a purified air flow over a HCHO-saturated solution in an incubator kept at 0°C, leading to a typical feed gas composition of 460 ppm HCHO. The total flow rate was 50 mL/min in a space velocity of GHSV = 30,000 mL/(g·hr). Effluents from the reactor were analyzed with an on-line Agilent 6890 gas chromatograph using Propaek-Q as the separation column equipped with a FID and Ni catalyst converter, which was used for converting carbon oxides quantitatively into methane in the presence of hydrogen before the detector. No other carbon-containing compounds except CO₂ in the products were detected for the tested catalysts. Thus, HCHO conversion (R_{HCHO} , %) is expressed by the yield of CO₂, and calculated as follows:

$$R_{\text{HCHO}} = Y_{\text{CO}_2} = \frac{C_{\text{CO}_2\text{-out}}}{C_{\text{HCHO-in}}} \times 100 \quad (1)$$

where, Y_{CO_2} (%) is the CO₂ yield, $C_{\text{CO}_2\text{-out}}$ (vol.%) is the CO₂ concentration in the products, and $C_{\text{HCHO-in}}$ (vol.%) is the HCHO concentration in the feed gas.

2 Results and discussion

2.1 Catalyst preparation and characterization

The results of our previous works indicated that reaction conditions, such as the reactant molar ratio, the volume ratio of oleic acid to water and the reaction temperature, greatly affect the structure and morphology of birnessite (Chen et al., 2007; Zhu and He, 2010; Zhou et al., 2011). Here we changed the stirring speed to obtain a novel birnessite material. Meanwhile, the synthesized materials were decorated by Pt nanoparticles by impregnation. All the samples were characterized by XRD, TEM, EDS and N₂ adsorption-desorption.

Figure 1 shows powder XRD patterns of birnessite samples and birnessite-supported Pt samples. The data indicate that all the samples of Bir(F), Bir(N), Pt/Bir(F)-P and Pt/Bir(F)-B have similar patterns. The diffraction peaks recorded at 2θ of 12.29, 24.33, 36.60, and 65.67° can be well-assigned to the (001), (002), (100), and (110)

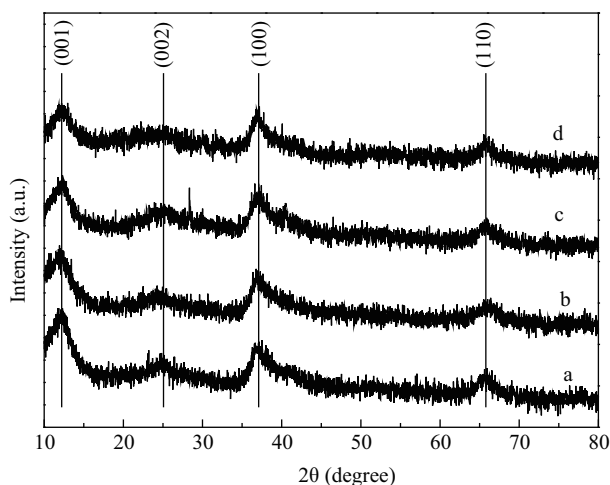


Fig. 1 XRD patterns of birnessite samples and birnessite-supported noble metal samples. (line a) Bir(F); (line b) Bir(N); (line c) Pt/Bir(F)-P; (line d) Pt/Bir(F)-B.

planes of birnessite, respectively (Chen et al., 2007). The broad and weak peaks indicate the poor crystallinity of the birnessite samples. Both birnessite-supported Pt samples reduced respectively by H₂-plasma and KBH₄ have diffraction peaks similar to those of the corresponding undecorated birnessite samples. There are no significant changes in the XRD peak intensities and line widths. This shows that the loading of Pt did not change the crystalline phase of birnessite. In addition, no diffraction peaks of Pt could be observed, indicating that Pt must be highly dispersed on the birnessite material.

The morphology of the birnessite samples was investigated by TEM, and is shown in Fig. 2. When the stirring speed of the sample preparation is lower (1200 r/min), a flaky material is formed, which consists of nanoplatelets with lengths of 50–90 nm. The increase in the stirring speed leads to the formation of a nanospherical morphology of birnessite. The nanospheres with an average diameter of ca. 130 nm could have been formed by the self-assembly of nanoplatelets as previously observed by our group (Chen et al., 2007). Based on the previous results, in the process of birnessite preparation, oleic acid forms a stable O/W emulsion. In the emulsion, the “Baeyer test for unsaturation” reaction occurs between KMnO₄ and oleic acid at the O/W interface and produces birnessite nanoplatelets there. At lower stirring speed, the diameters of emulsion droplets are comparatively large, and the shell formed by lamellar birnessite platelets is loosely packed and unstable, and thus the removal of oleic acid and its residual reactants by ethanol results in collapse of the shell and falling into pieces, giving a flaky morphology. In contrast, smaller droplet oleic acid emulsions are created at the higher stirring speed, and a robust shell is formed by the lamellar birnessite platelets. After reaction, the oleic acid is almost consumed and the core of the shells becomes very small. Therefore, a nanospherical morphology of birnessite is formed after removal of oleic acid and organic residual reactants.

Figures 3a and c display typical TEM images of the flaky birnessite-supported Pt reduced by H₂-plasma and KBH₄, respectively. Clearly, the morphologies remained unchanged (flaky) after the loading of Pt. The corresponding EDS results shown in Fig. 4 reveal the presence of elemental Pt, which indicates that Pt had been loaded successfully on the birnessite material in both cases. Such Pt species produced by H₂-plasma and KBH₄ reduction had been confirmed previously to exist as Pt metallic nanoparticles (He et al., 2002, 2003). As seen from Fig. 3b and d, the Pt nanoparticles of Pt/Bir(F)-B reduced by KBH₄ are much smaller and have a higher degree of dispersion than those of Pt/Bir(F)-P reduced by H₂-plasma. The mean sizes of Pt metal nanoparticles are ca. 2.2 nm and ca. 4.9 nm for Pt/Bir(F)-B and Pt/Bir(F)-P, respectively.

The N₂ adsorption-desorption isotherms and pore size distribution curves of the birnessite samples are shown in Fig. 5. It is indicated from Fig. 5a that all the samples exhibit type II isotherms with type H3 hysteresis loops in the relative pressure range of 0.4–1.0 (Chen et al., 2002; Ding et al., 2005), suggesting the existence of micropore

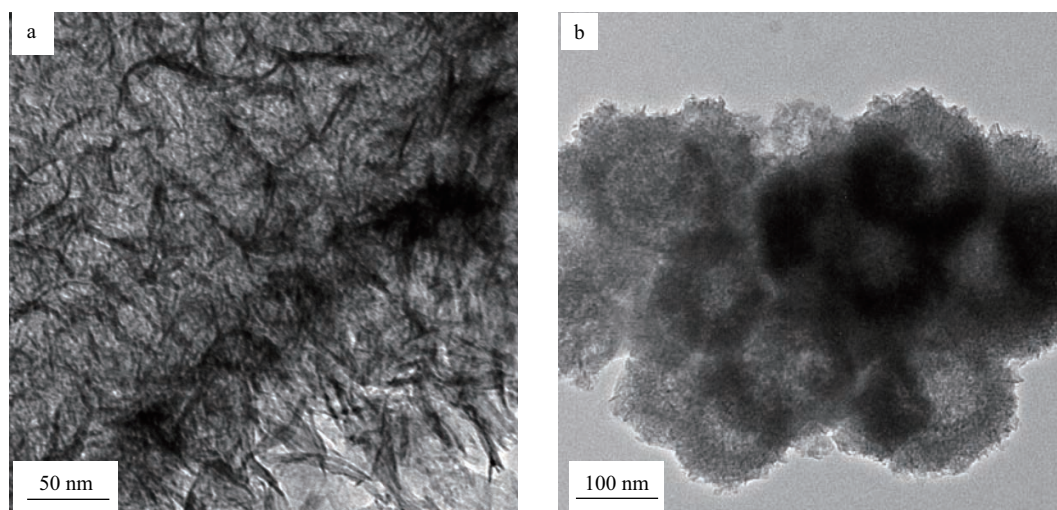


Fig. 2 TEM images of birnessite samples. (a) Bir(F); (b) Bir(N).

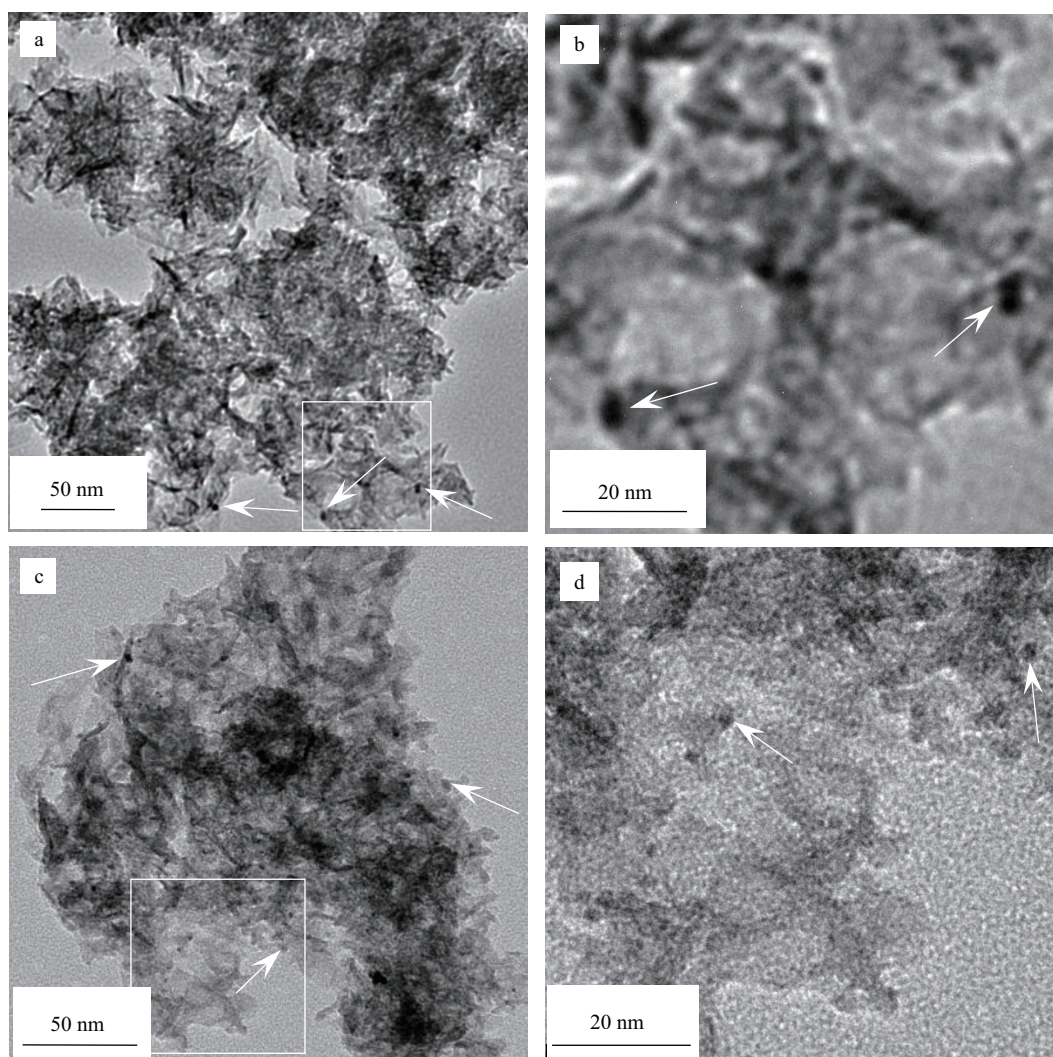


Fig. 3 TEM images of birnessite-supported noble metal samples. (a) Pt/Bir(F)-P; (c) Pt/Bir(F)-B. (b) and (d) are magnified images of the highlighted areas in (a) and (c), respectively. Arrows point to nanoparticles.

filling slit-shaped mesopores with nonuniform shapes or sizes, probably due to the aggregation of nanoparticles. Among these samples, Pt/Bir(F)-B adsorbs apparently more nitrogen molecules than the others, indicating its larger pore volume (as seen in Table 1). Figure 5b shows

the pore size distributions of the birnessite samples. The broad primary pore size distribution peaks indicate the nonuniform pores of these materials. The Bir(N) sample has just one primary pore diameter while the other flaky birnessite materials have two primary pore diameters of

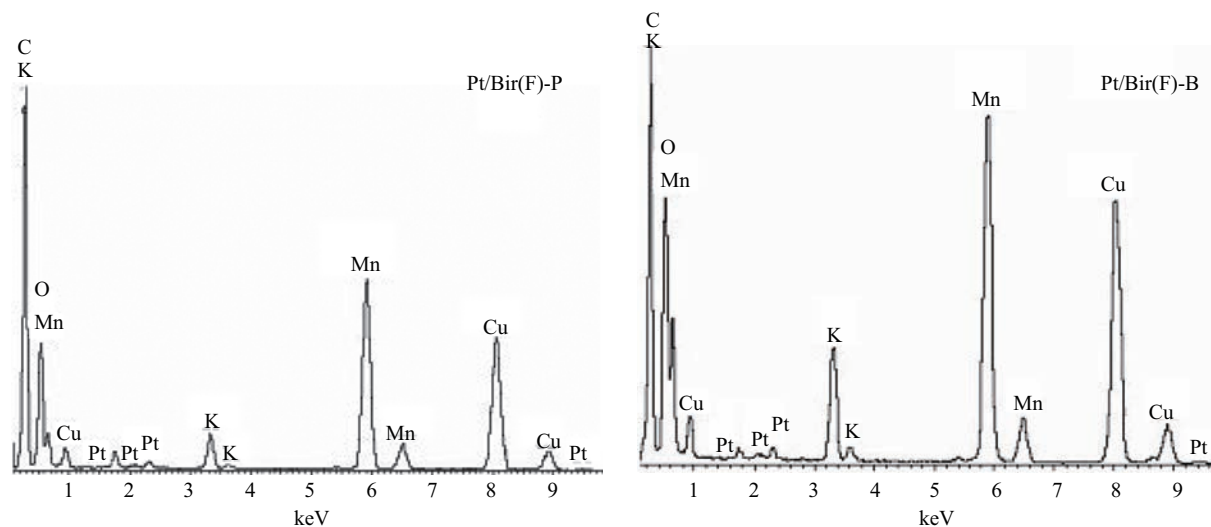


Fig. 4 EDS analyses of as-prepared birnessite-supported Pt samples.

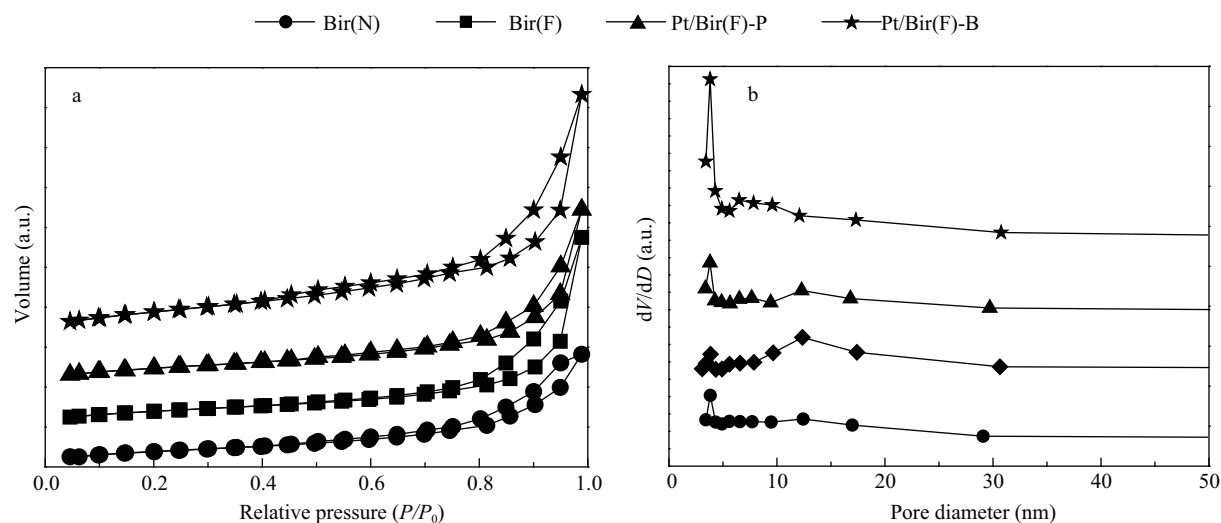


Fig. 5 Nitrogen adsorption-desorption isotherms (a) and pore size distribution curves (b) of the birnessite and birnessite-supported Pt samples.

Table 1 Textural properties of the birnessite samples and birnessite-supported noble metal samples

Catalyst	Surface area (m ² /g)	Pore volume (cm ³ /g)	Average pore diameter (nm)
Bir(N)	72.1	0.22	12.1
Bir(F)	74.7	0.37	19.7
Pt/Bir(F)-P	87.3	0.34	15.7
Pt/Bir(F)-B	158.9	0.49	12.3

ca. 1.9 and 6.1 nm. The pore size distribution peaks at 1.9 nm are probably attributable to the textural mesopores on the flakes, and the peak at 6.1 nm may be due to the aggregation of flaky nanomaterials.

Table 1 shows the specific surface area, pore volume and average pore diameter of all the samples. Compared to Bir(N), Bir(F) has slightly higher specific surface area, pore volume and lower average pore diameter. The loading of Pt leads to the increasing of specific surface areas and the decreasing of average pore diameters. Pt/Bir(F)-B has the highest surface area of 158.9 m²/g and the smallest average pore diameter of 12.3 nm. The pore volume of Pt/Bir(F)-B at 0.49 cm³/g is also the largest. These

results might be due to the occurrence of delamination during the reduction in the KBH₄ solution and subsequent rearrangement of birnessite materials. The higher specific surface area and pore volume of Pt/Bir(F)-B than that of Pt/Bir(F)-P may expose more catalytically active sites of birnessite samples and increase the catalytic activity for HCHO oxidation.

2.2 Catalytic oxidation of HCHO

2.2.1 Effect of the morphology of birnessite

The catalytic activities of flaky and nanospherical birnessite catalysts were evaluated for HCHO oxidation, as shown in Fig. 6. Different from the investigations of catalyst performance in HCHO conversion in many previous works (Sekine, 2002; Chen et al., 2007; Wang et al., 2009), here the activity is expressed as the yield of CO₂ produced during the complete oxidation of HCHO, which can avoid the effects of HCHO polymerization in the solution and adsorption of HCHO on the catalyst surface on its conversion, and describe the performance of HCHO oxidation into CO₂ and H₂O more accurately. Figure 6 shows that at temperatures lower than 80°C, the CO₂

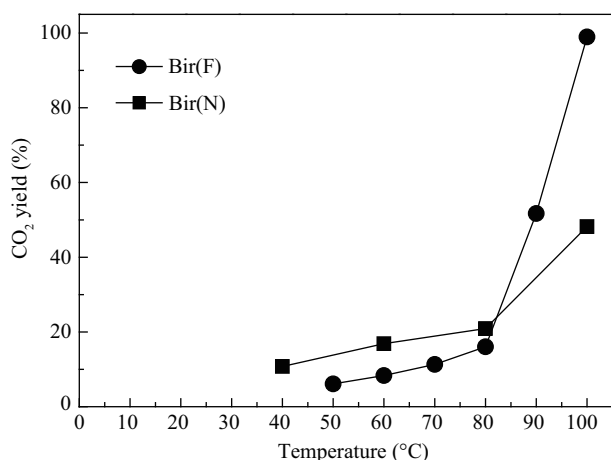


Fig. 6 Effects of the birnessite morphology on the catalytic oxidation of formaldehyde.

yield was quite low, less than 20% over both flaky and nanospherical birnessite. The nanospherical birnessite had slightly higher catalytic activity than the flaky birnessite. With the increase of the reaction temperature to 100°C, however, HCHO was eliminated rapidly over the flaky birnessite, and the CO₂ yield was enhanced up to 100%, greatly higher than that over the nanospherical birnessite (48%). This result may be ascribed to the more easily accessible structure and larger surface area of the flaky birnessite catalyst that exposes more catalytically active sites to HCHO molecules compared to the nanospherical birnessite catalyst. In addition, the larger pore volume of Bir(F) (0.37 cm³/g) than Bir(N) (0.22 cm³/g) (Table 1) may also enhance the adsorption and catalytic oxidation of HCHO molecules.

2.2.2 Effect of reduction method

The catalytic activities of flaky birnessite-supported Pt catalysts reduced respectively by H₂-plasma and KBH₄ were also evaluated for HCHO oxidation, as shown in Fig. 7. Compared with the pure flaky birnessite, the loading of Pt improved its catalytic activity for HCHO oxidation. The initial oxidation temperature for the pure flaky birnessite was 50°C, with the complete oxidation of HCHO at 100°C. After the loading of Pt reduced by H₂-plasma, the initial temperature decreased to 40°C, but the temperature for

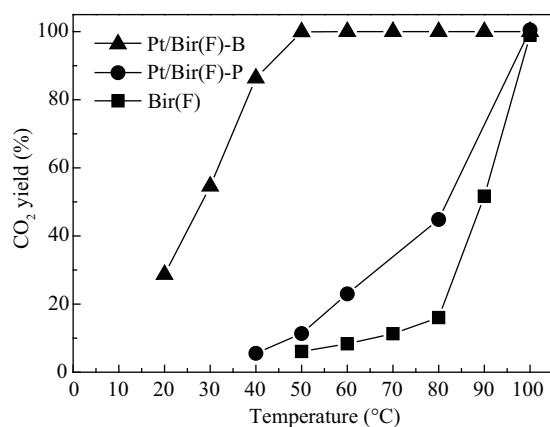


Fig. 7 Effects of reduction methods of birnessite-supported Pt on the catalytic oxidation of formaldehyde.

total HCHO oxidation remained unchanged. Comparing these two catalysts, the birnessite-supported Pt reduced by KBH₄ showed superior catalytic activity. The complete oxidation temperature of Pt/Bir(F)-B fell sharply to 50°C. Moreover, even at 20°C, 28% of 460 ppm HCHO could be completely decomposed into CO₂ and H₂O. In comparison with other catalysts reported elsewhere, the current catalysts perform much better in HCHO oxidation under similar conditions. To the best of our knowledge, Pt/SiO₂, Pt/Ce_{0.8}Zr_{0.2}O₂, and Pt/Ce_{0.2}Zr_{0.8}O₂ only give HCHO conversion of less than 10% at room temperature, and cannot reach 100% even at 120°C (Peng and Wang, 2007).

It is known that the catalytic activity of catalysts for HCHO oxidation is influenced by a combination of factors including surface area, pore structure and the dispersion of noble metals on supports (Chen et al., 2007; Tang et al., 2008). Table 1 indicates that Pt/Bir(F)-B exhibited the highest surface area and pore volume. The adsorption ability of Pt/Bir(F)-B (Fig. 5a) was also higher than that of Pt/Bir(F)-P. All these factors contribute to its higher catalytic activity. Besides, as shown in Fig. 3a–d, the Pt/Bir(F)-B catalyst has Pt nanoparticles of better dispersion and smaller sizes than Pt/Bir(F)-P, which may significantly increase the contact probability between HCHO molecules and Pt nanoparticles, leading to higher catalytic activity for the Pt/Bir(F)-B catalyst than for Pt/Bir(F)-P in HCHO oxidation.

3 Conclusions

In this work, birnessite and birnessite-supported Pt catalysts were successfully prepared. The morphology of the as-prepared birnessite depends strongly on the reaction conditions. Flaky birnessite obtained at lower stirring speed showed higher activity in HCHO oxidation than nanospherical birnessite synthesized at higher stirring speed. The loading of Pt improved the catalytic activity of birnessite. The reduction method of the noble metal loading was found to greatly affect the catalyst performance towards HCHO oxidation. Birnessite-supported Pt reduced by KBH₄ with higher specific surface area, pore volume and better dispersion of Pt nanoparticles exhibited much higher catalytic activity than that reduced by H₂-plasma. 460 ppm HCHO could be rapidly and completely converted into CO₂ and H₂O over Pt/Bir(F)-B even at 50°C.

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